



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4277-11
Job Sheet 171837



Part No: D4277-11

Job Qty: 6 ea

Handwritten: Hacc D.M.L

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3 IPP Rev:A 10.11.12 new issue DD ver:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/24/18	0.00	0.00	Start Up Large Fab-6		<i>D.M.L 18-2-12</i>
100	Large Fab	6 pcs		2/26/18	0.00	3.19	Large Fab 8		<i>D.M.L 18-2-12</i>
110	QC	6 pcs		2/26/18	0.00	0.00	QC6		<i>38</i>
120	Packaging	6 pcs		2/26/18	0.00	0.00	Packaging3 Large Fab		<i>D.M.L 18-2-14</i>
130	QC21-SA	6 Ea		2/26/18	0.00	0.00	QC21		<i>21 FEB 15 2018</i>

Part Op 100 - 1- Cut tube at 27.00" 2- Remove marking 3- On manual bender, bend as per dwg and template DT9821 (make line Descriptions: at 11.50") 4- Use DT9821 to trace and cut to size, as per dwg
120 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	12.9996 ft (2.1666 ea)	90-Start up Operation	<i>5010115</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	<i>139</i>	1,834	0

Part Specifications

Specifications could not be found.

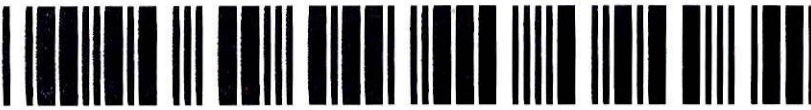
Plex 2/8/18 2:57 PM dart.lacelle.linda

DART
AEROSPACE
S041326

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Rib

PART NO: D4277-11

Original Serial #: S041326

Revision:

Operation: Start up Operation 02/12/18

Change No:

Job No: 171837